

Date: Thursday, 11/29/2007 11:04:19 AM
 User: Kim Johnston

Process Sheet

49

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : GHW KIT
Job Number : 36026	
Estimate Number : 10249	
P.O. Number : N/A	Part Number : D206648013
This Issue : 11/29/2007 S.O. No. : N/A	Drawing Number : D206-648 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : LANDING GEAR	Drawing Revision : A
Previous Run : 35599	Material : N/A
	Due Date : 12/5/2007
Written By : <u>[Signature]</u>	Qty: <u>6</u> Um: Each
Checked & Approved By : <u>[Signature]</u>	
Comment : Est Rev: A 05.09.23 New issue KJ/JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	DC	DOCUMENT CONTROL
-----	----	------------------



KS 07.12.06 (8)

Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D206-648-013 CHG001

A12/11

2.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0	D2652	Bushing
-----	-------	---------



Comment: Qty.: 8.0000 Each(s)/Unit Total : 64.0000 Each(s)

Pick: Packing Kit

Qty Part Number	Description Batch
8 D2652	Bushing B 34893 10X
	B 34948 38X

C

4.0	D3414041	LUG ASSEMBLY
-----	----------	--------------



Comment: Qty.: 2.0000 Each(s)/Unit Total : 16.0000 Each(s)

Pick: Packing Kit

Qty Part Number	Description Batch
2 D3414-041	Lug Assembly B 35509

C

5.0	AN3C37A	BOLT
-----	---------	------



Comment: Qty.: 4.0000 EACH(s)/Unit Total : 32.0000 EACH(s)

Pick: Packing Kit

Qty Part Number	Description Batch
4 AN3C37A	Bolt M1057A 9X
	M106171 15

C 7/12/10 (C)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: PD Date: 07/12/11
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 11/29/2007 11:04:20 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GHW KIT

Job Number: 36026

Part Number: D206648013

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

AN960C10

WASHER



Comment: Qty.: 4.0000 EACH(s)/Unit Total : 32.0000 EACH(s)

Pick: Packing Kit

Qty Part Number Description Batch

4 AN960C10

Washer

M106302

7.0

MS210433

Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total : 32.0000 Each(s)

NUT

batch: M105792

8.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D206-648-013

Rev

A

7/12/14

6

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U 07.12.11

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

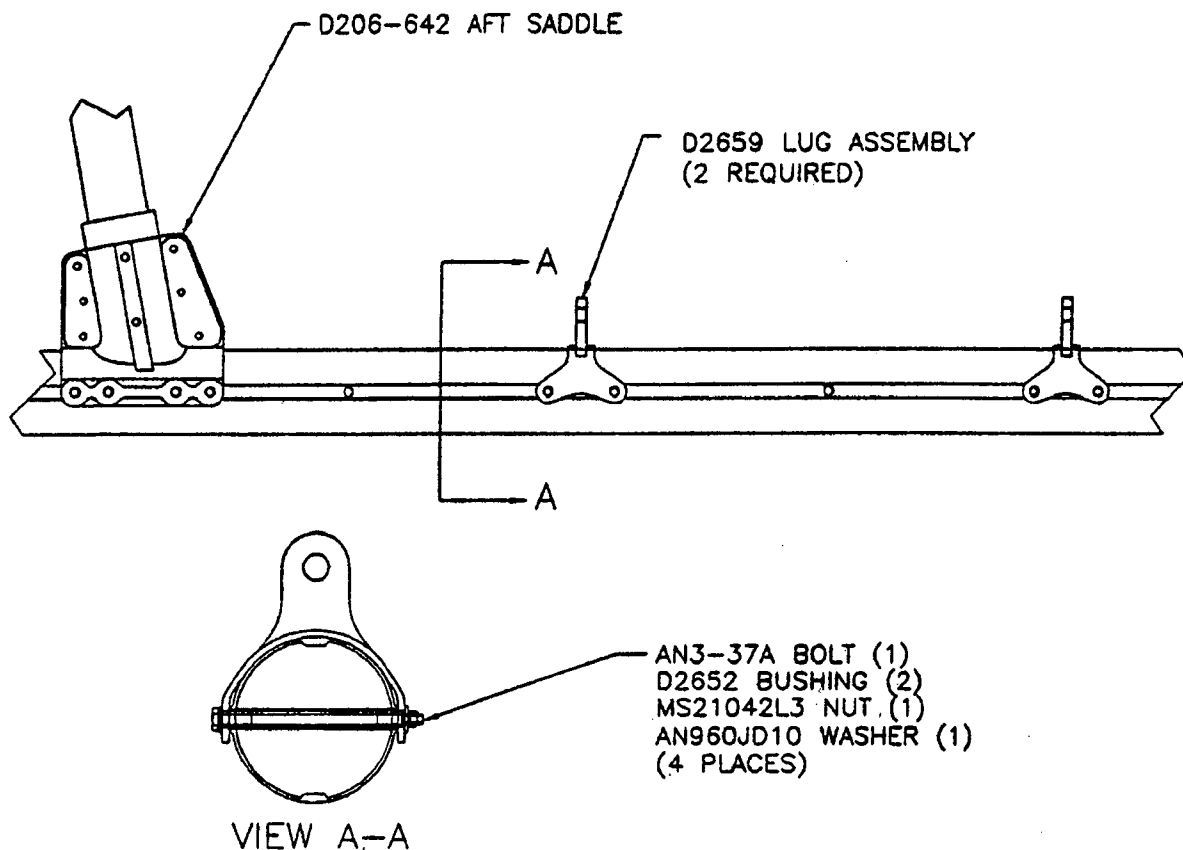
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D206-648	REV. A SHEET 1 OF 1
DATE 97:08:24		TITLE GND HANDLING WHEEL (GHW) INST. NTS	
A	97.11.03	NEW ISSUE	

TO ADAPT STANDARD BELL GROUND HANDLING WHEELS TO DART 206L/L1/L3/L4/407 SKIDTUBES, INSTALL THE D2659 LUG ASSEMBLIES AS SHOWN BELOW:



D206-648 GROUND HANDLING WHEEL ADAPTORS MAY BE INSTALLED ON D206-642 SKIDTUBE INSTALLATIONS IN FLIGHT. IF INSTALLED, THE WEIGHT AND BALANCE INFORMATION IS AS FOLLOWS:

	WEIGHT	LONG. ARM	MOMENT
206L/L1/L3/L4 ON LOW GEAR (D206-642-311/312)	1.3 lb 0.6 kg	126.8 in 3.22 m	165 lb in 1.93 kg m
206L/L1/L3/L4 ON HIGH GEAR (D206-642-411/412)	1.3 lb 0.6 kg	128.0 in 3.25 m	166 lb in 1.95 kg m
407 ON LOW GEAR (D206-642-311/312)	1.3 lb 0.6 kg	127.0 in 3.23 m	165 lb in 1.94 kg m
407 ON HIGH GEAR (D206-642-311/312)	1.3 lb 0.6 kg	124.8 in 3.16 m	162 lb in 1.90 kg m

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 36026